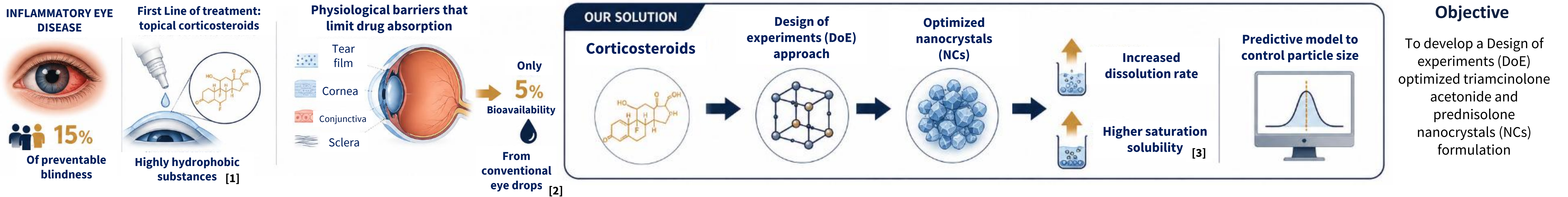


A DESIGN OF EXPERIMENTS PREDICTIVE MODEL DEVELOPMENT IN THE FORMULATION OPTIMIZATION OF CORTICOSTEROID NANOCRYSTALS FOR OPHTHALMIC DRUG DELIVERY

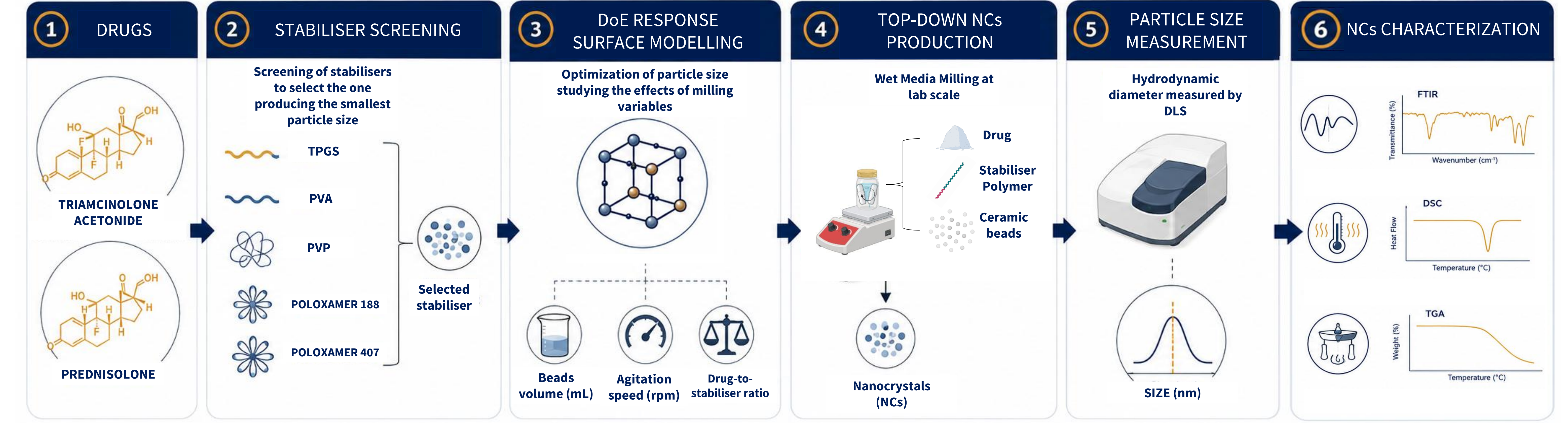
P.S. Londono<sup>1\*</sup>, K.K. Hartanto<sup>1</sup>, L. Lopez-Vidal<sup>1</sup>, L. Kalshoven<sup>2</sup>, B. Mezghrani<sup>2</sup>, F. Barros<sup>2</sup>, M.G. Bordon<sup>3</sup>, and A.J. Paredes<sup>1</sup>  
<sup>1</sup>School of Pharmacy, Queen's University Belfast, BT1 1NN Belfast, UK  
<sup>2</sup>EUROAPI, Research & Development Department, 4 La Paterie - 63480 Vertolaye, France  
<sup>3</sup>Karlsruhe Institute of Technology, 76131 Karlsruhe, Germany  
\*e-mail: plondonorui01@qub.ac.uk



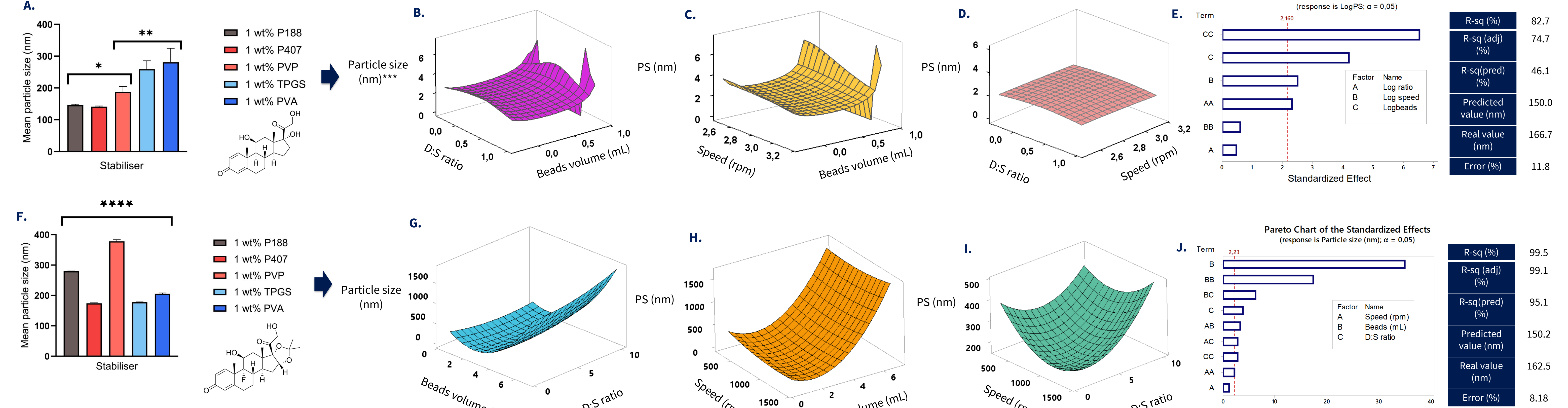
INTRODUCTION



METHODS

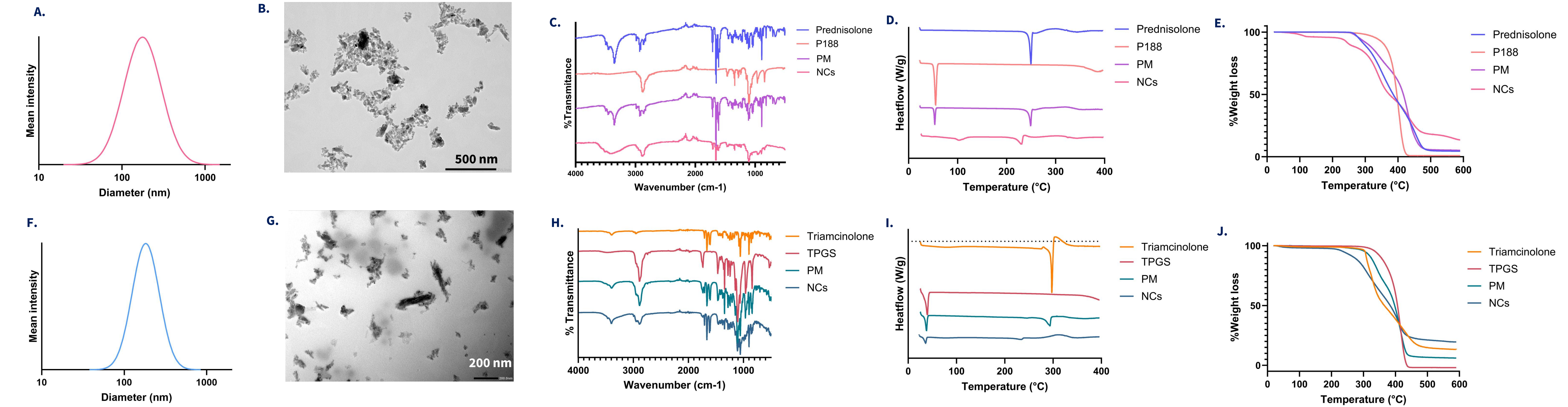


SCREENING & DESIGN OF EXPERIMENTS (DoE) MODELLING RESULTS



**Figure 1.** Screening and design of experiments (DoE) modelling results for nanosuspension optimisation. **(A–E) Prednisolone:** (A) Effect of stabiliser type on mean particle size at 1 wt%. \*One-way ANOVA followed by Tukey's post hoc test indicated no statistically significant differences in particle size among formulations containing P188, P407, and PVP ( $\alpha$ : 0.05). \*\*Similarly, no significant differences among formulations containing PVP, TPGS, and PVA ( $\alpha$ : 0.05); **(B–D)** response surface plots illustrating the effects of bead volume, agitation speed, and drug-to-stabiliser (D:S) ratio on particle size. \*\*\*Data set presented was mathematically processed with double logarithmic and Box-Cox transformations. **(E)** Pareto chart of the standardised effects and modelling statistical parameters. **(F–J) Triamcinolone acetonide (TA):** (F) Effect of stabiliser type on mean particle size at 1 wt%. \*\*\*\*All the stabilisers showed statistically significant difference, except P407 and TPGS. ; **(G–I)** response surface plots illustrating the effects of bead volume, agitation speed, and D:S ratio on particle size; **(J)** Pareto chart of the standardised effects and modelling statistical parameters. Response surface models identify the key process parameters influencing particle size for each drug.

NCs CHARACTERIZATION RESULTS



**Figure 2.** Physicochemical characterization of drug nanocrystals (NCs). **(A–E)** Characterization of **prednisolone NCs:** (A) particle size distribution measured by dynamic light scattering (DLS); (B) transmission electron microscopy (TEM) image showing particle morphology; (C) Fourier-transform infrared (FTIR) spectra of prednisolone, P188, PM (physical mixture), and prednisolone NCs; (D) differential scanning calorimetry (DSC) thermograms of prednisolone, P188, PM, and prednisolone-loaded NCs; and (E) thermogravimetric analysis (TGA) profiles of prednisolone, P188, PM, and prednisolone-loaded NCs. **(F–J)** Characterization of **triamcinolone-loaded NCs:** (F) DLS particle size distribution; (G) TEM image; (H) FTIR spectra of triamcinolone, TPGS, PM, and triamcinolone-loaded NCs; (I) DSC thermograms of triamcinolone, TPGS, PM, and triamcinolone-loaded NCs; and (J) TGA profiles of triamcinolone, TPGS, PM, and triamcinolone-loaded NCs.

CONCLUSIONS AND FUTURE WORK

1. A **predictive** statistical model was obtained to consistently produced optimized prednisolone and triamcinolone acetonide NCs.
2. The optimized NCs formulations showed acceptable physical and chemical **stability** and will be incorporated in a **nanofibre patch for ophthalmic drug delivery**.

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